

IMPACT PULVERIZER



AUTO SUCTION HAMMER MILL



HAMMER MILL



BOTTOM DISCHARGE HAMMER MILL



SPICE MILL



POUNDING MACHINE



FOUR HAMMER POUNDING MACHINE



DRY & WET PULVERIZER



WET PULVERIZER



MINI PULVERIZER



JACKETED MINI PULVERIZER



BLACK PEPPER DAL MAKING MACHINE



MULTI CAMBER **PULVERIZER**



MINI DAL MILL



EMERY SCOURER



DAL POLISHER





SIEVES / SIFTER



RIBBON BLENDER



MIXER 'U' TYPE



DOUGH KNEADER



SEMI AUTOMATIC CHAPATI MAKING M/C



RAW CHAPATI MAKING MACHINE



AUTOMATIC CHAPATI MAKING MACHINE



NOODLE MAKING



MACHINE





ECONOMIC STEAMER IDLI DHOKLA MOMOS STEAMER



SHEVAYA MACHINE



VERMICELLI MAKING MACHINE



TRAY DRYER DRYING OVEN



VEGETABLE PEELER



POTATO CHIPS CRISPS HAND OPERATED POTATO
MAKING MACHINE CHIPS MAKING MACHINE



FRENCH FRY MAKING MACHINE



MACHINE



RECTANGULAR FRYER



CIRCULAR BATCH FRYER



CONTINUOUS FRYER



COATING PAN





MKEEN MAKING MACHINE CENTRIFUGAL DRYER MACHINE



DOUGH KNEADER WITH EXTUDER



PAPAD MAKING MACHINE



CONTINUOUS PAPAD DRYER



PANI PURI MAKING MACHINE



GRINDER, BLENDER



MIXER GRINDER BLENDER



STIRRER



MULTIPURPOSE EGETABLE CUTTER





GREEN CHILL ONION CHOPPER





DRY FRUITS CHIPS MAKING MACHINE



DRY FRUITS CHIPS MULTIPURPOSE DRY FRU
MAKING MC WITH MOTOR CHIPS & POWDER MACHIN





VENDING MACHINES





AN ISO 9001:2008 CERTIFIED COMPANA

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mee.ilame9779 laavegret 2 mee.erirgeelaeref@clai-clam 3 DUE TO CONTINUOUS IMPROVEMENTS, WE RESERVE THE RIGHTS TO ALTER AND OR AMEND DIMENSIONS DESIGN WITHOUT PRIOR NOTICE.

Jas Enterprises

An ISO 9001:2008 Certified Company





We design & developed of noodles making machines that is best suited for mass production. Used for making raw noodles, our range is not only easy to install but also engineered with perfection and attention to extract uniform size of noodles. Further, our range is widely renowned for its sturdy construction and operational fluency. We provide four categories noodles making machines

We recognized as the one-stop solution for your plants & machinery, we stand strongly behind every product supplied and distributed by us.

Key Advantage of Noodles Machines:-

- Noodles making machine is fitted with heavy duty mild steel fabricated structure
- Easy to operate, saving time and labor thus operator needs no experience, production is rapid. The thickness of noodles adjustable.
- Advanced design and sanitary thus machine is easy to assemble, clean and maintain.
- Special alloy steel / cast iron gears minimize both friction and noise providing quiet operation.
- Uniform Products, Reasonable Price, Small Size, Easy Maintenance
- Unique and Reliable Design which delivered the noodles making machinery are highly effective as well as non stop continuous noodles making process.

The basic operation of Noodles

Wheat flour/maida is the main ingredient for making Asian noodles. The dough is compress between set of two rolls to form a dough sheet. The jas enterprise is developed during the sheeting process, contributing to the noodle texture. The sheeted dough is then slitting to produce noodles. The noodles are now ready for sale, or are further process to prolong shelf life, to modify eating characteristics or to facilitate preparation by the consumer. In the preparation of instant fried noodles, the steaming process causes the starch to swell and gelatinize. The addition of alkaline salts (kan sui, a mixture of sodium and potassium carbonates) in some Chinese type noodles gives them a yellow color and a firmer, more elastic texture.

Flow diagram for Noodles Making Machine

Wheat Flour + Salt water or Alkaline salt water mixing Resting, Sheeting, Compounding, Sheeting (4-6 Steps) Slitting, Pre-boiling, Rinsing & Draining Drying

Dough Mixing for noodles machines

Noodles made from wheat flour alone or in combination with buckwheat flour. Wheat flour noodles include Chinese and Japanese type noodles. There are many varieties in each noodles type, representing different formulation, processing and noodles quality characteristics. Noodles containing buckwheat are also call soba, meaning buckwheat noodles. These noodles are typically light brown or gray in color with a unique taste and flavor. Chinese type noodles are generally make from hard wheat flours, characterized by bright creamy white or bright yellow color and firm texture. Japanese noodles are typical made from soft wheat flour of medium protein. It is desirable to have a creamy white color and a soft and elastic texture in Japanese noodles.

Dough is so sensitive to processing, as is that in bread dough. Variations in noodles-dough water absorption among different flours are generally within 2-3%, and this is usual determine by dough handling properties. Flour particle sizes and their distribution affect the time water penetrates into the flour. Large particle flours require a longer time for water to incorporate and tend to form larger dough lumps. It is desirable to have relatively fine & evenly distributed particle size flours to achieve optimum dough mixing.

g and compounding

Crumbly dough pieces are dived into two portions, each passing through a pair of sheeting rolls to form a noodles dough sheet. The two sheets are then combine (compound) and passed through again sheeting rolls to form a single sheet. The roll gap is adjusting so that the dough thickness reduces.



Jas Enterprises





Sheeting, Slitting

Further dough sheeting is doing by set of rolls with decreasing roll gaps. At this stage, roll diameter, sheeting speed and reduction ratio should be consider to obtain an optimum dough reduction. Noodles slitting is doing by a cutting machine, which is equipped with a pair of rolls, a slitter, and a cutter. Once the dough sheet is reduced to the desired thickness, the sheet is then cut into noodle strands along the direction of sheeting. The width and shape of the noodle strands are determined by the cutting rolls.

The <u>cutting device (slitter)</u> consists of a pair of slotted rolls with identical slot widths. The slots on each roll are offset from one other to allow cutting to occur. The two cutting rolls are aligned horizontally, with the rear one turning clockwise and the front one counter-clockwise at the same speed. Cutting force is generated between the neighboring two sharp edges of the slots of the two cutting rolls. There is a comb underneath each cutting roll to prevent the noodle strands from sticking to the rolls. The shape of the cross-section of the noodle strands depends on the groove of the slot, the width of the slot and the thickness of the dough sheet. The popular shapes are rectangular, square.

The final dough sheet thickness is set on the rolls according to noodles type and measured using a thickness dial gauge. Noodles width determines the size of noodles slitter to be use. The sheet is cutting into noodles strands of desired width with a slitter. Noodles strands are cuts into a desirable length by a cutter. At this stage, Chinese raw noodles, Japanese udon noodles, chuka-men and Thailand bamee noodles making is complete. For making instant noodles, noodles strands are wave before steaming and cutting.

Construction of Noodle Making Machine

Noodle making machine consist of heavy duty cast iron body designed for easy to move, Clean & for inspection. Alloy Steel / Cast iron spur Gears are supplied with the noodle making machine. Mild steel Chrome plated Rollers (Stainless steel 304 optional) with one numbers stainless steel feeding tray and one stainless steel tray for collecting noodles, and complete unit is mounted on Mild steel fabricated heavy duty base Fully machined brass splitting die is supplied as a Standard noodle making machines.

Standard accessories of noodles making machines

- Motor Pulley
- Adjustable Rail For Fixing the motors.
- One number brass die.

Customers Who Bought This Noodles Machine following Item Also Bought

- Paddle Mixer
- Noodle Steaming Machine
- Tray Dryer
- Extra slitting die.
- Suitable 4 Pole totally enclosed fan cooled three phase or Single Phase Squirrel cage motor {Electricity (Special power can be accommodated): 110/220/380/415 Volts, 50/60 Hz , 1/3 Phase }.
- Starters, main switch, ampere meter, capacitor for Three Phase Electric Motor.
- Suitable miniature circuit breaker with 3 meter cable & 3 pin top for single Phase Electric Motor.
- V helts

Noodles Machine's Technical Details

 Model No
 Jas-NMM-250
 Jas-NMM-300

 Roll Width
 250 mm
 300 mm

 Required Motor
 2 HP (1.5 Kw)
 3 HP (2.25 Kw)

Production Capacity 50/60 kg/hr 90/100 Kilograms Per Hour

Required Space



